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**Diploma in Pharmacy 1<sup>st</sup> Year**  
**Pharmaceutical Chemistry**  
**Chapter 1 : Introduction to pharmaceutical chemistry**

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# PHARMACEUTICAL CHEMISTRY

## Chapter 1

### INTRODUCTION TO PHARMACEUTICAL CHEMISTRY

#### Pharmaceutical chemistry

- The chemistry which studies about the drug design and synthesis of biologically active molecules is known as pharmaceutical chemistry
- Pharmaceutical Chemistry involves development and the study of drugs , Drug discovery, Metabolism, absorption, delivery etc. are included in this

#### Careers

- Pharmaceutical companies
- Biotechnology companies
- Drug development & research facilities etc.

#### Objective

Its main aim is to ensure the fitness for the purpose of medicinal products by analysing and evaluating them as per the quality control standards

Following are some objectives of pharmaceutical chemistry

- To enhance the knowledge base required for synthesis, Isolation, Purification
- To enhance Skill for effective handling of chemicals, glasswear etc.
- To provide proper qualities and skills to the students required to fulfill their job responsibilities as chemist
- To train the students about effect of chemicals

#### Scope

Skills required in pharmaceutical chemistry

- Good writing and verbal communication skills
- Synthetic organic chemistry skills
- Ability to purify drugs and intermediates
- Spectroscopic techniques
- Understanding of biological roles drugs
- Team work and interpersonal skills
- Good communication skills etc.

# ERRORS

→ Error is a mistake but rather a difference between a computed / estimated measured value and the accepted true / specified / theoretically correct value

## Classification of error

- ❖ Systematic / Determinate / Non random errors
- ❖ Non systematic / Indeterminate / Random / Accidental errors
- ❖ Gross error

1) **Systemic error** :- The error is constant or changes slightly but consistent fault during the analysis.

Eg : - error in titration

- **Instrumental error** :- Error occurs due to faulty instrument or reagent containing impurities
- **Operational / Personal** :- When error occur during operation or carryout the experiment is called as operational error
- **Methological error** :- These error are most serious error of analysis most of above error can be minimized or corrected but errors that are not changeable unless the condition of the determinations are altered.  
Eg : Errors occur due to co-precipitation of impurities

2) **Non-systematic error** :- The error unpredictable and difficult to identify

### Source

- Presence of bubbles in burette
- Sample handling improperly

3) **Gross error** :- These error are a combination of both systematic and non-systematic error. They are the result of big mistake made during analysis and can be identified easily. Gross error is also known as Avoidable mistake

### Source

- Calculation error
- Wrong sample sizes
- Mix up of sample / reagent
- Transcription error

## Accuracy and Precision

**Accuracy :-** It can be said that the difference between calculated value and accepted real value is known as accuracy

**Precision :-** Reproducibility or Repeatability can be defined as the precision of measurement system in which the degree of repeated measurement is considered under the static condition given the same result

**Repeatability :-** It is the variation which arise in spite of all the efforts made to keep the condition constant whether related to instrument and repeating in short term span

**Reproducibility :-** It is the variation which arise by applying the same process for the measurement by using different instrument and operators over a longer time span

### Significant figure

The significant figure of any number are the digits that add up to the precision

#### Rule

- ❖ Non – zero digits are significant  
Eg : 89, 56,78,etc
- ❖ Zero between two non – zero digits are significant  
Eg : 108, 805 etc
- ❖ Leading zero are consider insignificant  
Eg : 0.00098, 0.000643 etc
- ❖ Trailing zeros after a decimal point are significant  
Eg : 12.7900, 6.900 etc

### Impurities in pharmaceuticals

→ An impurities is generally considered as an there various organic material except the other drug substance that arises during the manufacturing process.

**Raw material employed in manufacture :-** Impurities resulting from raw material many affect the process of manufacture and contaminate the resultant product **Eg:** Calcium sulphate & magnesium chloride present in sodium chloride

**Reagents used in the manufacturing process :-** The impurities from the reagents may contaminate the final product if they are not washed away properly.

Eg : Mixing mercuric chloride solution with dilute ammonia solution result in ammoniated

$$\text{HgCl}_2 + 2\text{NH}_4\text{OH} \longrightarrow \text{NH}_2\text{Hgcl} + \text{NH}_4\text{cl} + 2\text{H}_2\text{O}$$

Ammonium hydroxide present in the final product

**Process used in manufacture :-** Different manufacturing process are used for producing many drugs and chemicals during there process of manufacturing, some impurities get an access into the materials

- Formulation related impurities
- Synthesis intermedicates & byproduct
- Residual solvent
- Method related impurities
- Chemicals process used in manufacture

**Environment related impurities :-** Atmosphere in industial areas is adulterated with gases like Hydrogen, sulphide, smoke, etc

- Exposure to adverse temperature
- Uv ligits
- Humidity

## Effects of impurities in pharmacopoeial substance

A little amount of impurities always remain in a material

- After a certain period , even a minute quantity of impurite cause toxic effect
- Impurities also bring about technical difficulties in the formulation
- Impurities also reduce the self-life of a substance
- Some impurities result in incompatility with other substance
- Impurities also effect in physical and chemical properties of substance

## Limit tests

Quantitive tests intended for identifying and controlling small quanties of impurities which may occer in a substance are termed as limit test

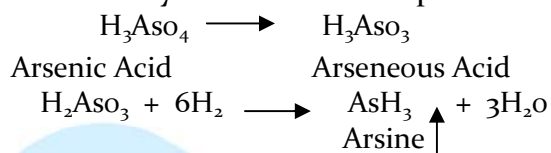
**Limit test used for :-**

1. Finding out the quantity of harmful impurities
2. Finding out the quantity of avoidable impurities

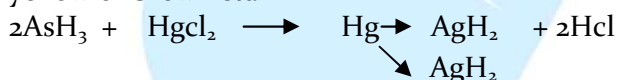
# Arsenic

This test is carried out for controlling the arsenic impurities on inorganic substance

**Principal :-** The limit test for arsenic is based on the reaction in which arsenic is converted in arsine ( $\text{AsH}_3$ ) by undergoing reduction with zinc and hydrochloric acid. The use of Stannated hydrochloric acid is prescribed in the I.P



When arsine comes in contact with dry paper saturated with mercuric chloride | bomite it produce a yellow or brown stain



The intensity of the colour produce is proportional to the amount of arenic present, if the diameter of the paper exposed to arsine os constant

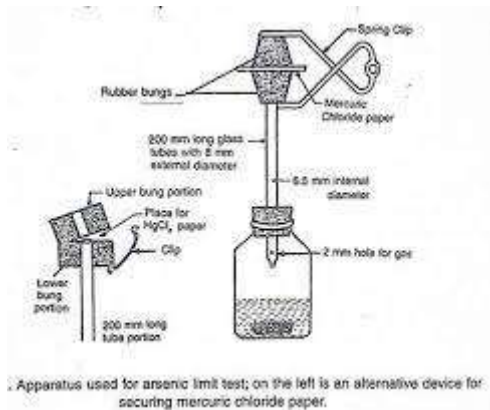
The test solution of the sample is compared with the standard solution with known amount of arsenic  
The strain are the compared in natural light

**Apparatus :** Rubber cork, spring clip, mercuric chloride, paper, 200mm long glass tube with 8mm external diameter 200mm, etc

**Procedure :**

**Test solution :** The test solution is prepared as directed in the monograph and placed in the generator bottle 5 ml of 1M potassium iodide, 5ml of stannous chloride acid solution and 10gm of zinc AsT are added to the test solution

A test paper of mercuric chloride is placed in the rubber slit and the bottle is immediately stopped .  
The reaction is allowed to continus for 40 min at above  $40^\circ\text{C}$ .



**Standard solution :** 0.33 gm of arsenic trioxide is dissolved in 5 ml of 2M NaOH solution and volume is made up to 250 ml with water. 1 ml of this solution is further diluted with distilled water up to 100 ml.

The stain produced by the test sample passes the test if the stain produced by it is less intense than that of the standard solution.

## Chloride

### Limit test of chloride

This test is carried out for identifying the chloride ions present in a standard solution.

### Principle

- The limit test for chloride is based on a reaction that occurs between silver nitrate and soluble chloride which is insoluble in dilute nitric acid.
- The test solution appears turbid due to the formation of silver chloride in the presence of dilute nitric acid. Amount of chloride present in the test samples influences the degree of turbidity.
- Test solution is compared with the standard solution.
- By viewing transversely through both the solution against a black background in nessler's cylinder is compared. The sample passes the limit test if the test solution is less turbid than the standard solution and fails in vice versa condition.

### Procedure

In this limit test a standard solution and test solution is prepared and then the appearance of these two solutions is compared.

**Test solution :-** 1.0 gm of sample is accurately weighed and transferred to nessler cylinder dissolved in 10 ml distilled water. 1 ml of nitric acid is added to this solution and volume up to 50 ml with distilled water. 1 ml of silver nitrate is added to the solution stirring for 5 min after which turbidity develops.

Specified substance ( 1 gm ) + 10 ml of water + 1 ml of nitric acid + water up to 50 ml + 1 ml silver nitrate      turbidity

**Standard solution :-** 1 ml of 0.01 M HCl is mixed with 1 ml of nitric acid in nessler cylinder B and volume up to 50 ml with distilled water. 1 ml of silver nitrate solution which produces turbidity after 5 min.

The sample passes the limit test if it is less turbid than the standard solution.



# Sulphate

## Limit test for sulphate

This test is carried out for controlling the sulphate impurity in inorganic substance

## Principle

In the limit test for sulphate, barium chloride reacts with soluble sulphate in the presence of dilute HCl solution. The resulting turbid solution is compared with the standard solution of acceptable limit.

The barium sulphate reagent contains barium chloride, sulphate free alcohol, and potassium sulphate

## Procedure

**Test solution :-** 1 gm of sulphate is weighed and 2 ml of HCl is added to 45 ml of solution. 5 ml of BaSO<sub>4</sub> reagent is added to prepare the solution

**Standard Solution :** 1 ml of 0.1089 % w/v solution of K<sub>2</sub>SO<sub>4</sub> is weighed and treated with 2 ml of HCl. This solution is diluted up to 45 ml. At the last the standard solution is prepared by adding 5 ml of BaSO<sub>4</sub> reagent

The limit test of sulphate is passed if it is less turbid than the standard solution

# Iron

## Limit test of Iron

This test is carried out for controlling the iron impurities in inorganic substance

**Principle:-** The limit test for iron relies on the reaction in which iron reacts with thioglycolic acid in a solution. With ammonium citrate buffer

It results in the formation of a purple colour solution due to the formation of mercaptoacetate. This purple colour is compared with the standard colour containing a known amount of iron

## Procedure

**Test solution :-** 40 ml of water is added to the sample and treated with 2 ml of 20% w/v citric acid. Then 2 drop of thioglycolic acid is added the solution is mixed made alkaline with ammonia, and

volume made up to 50 ml . Then the solution is allowed to stand for 5 min so that a colour develop which is viewed vertically & compared with the standard solution

**Standard solution :-** 40 ml of water is added to 2 ml of standard solution of iron .Then 2 ml of 20 % w/v citric acid and 2 drop of thioglycollic acid is added to the solution the solution is made alkaline with ammonium and volume is made up to 50 ml .The solution is allowed to stand for 5 min so that a colour develop which is viewed vertically and compared with the test solution

When the colour of both the solution is compared the intensity of the colour of the test solution should be less than that of standard solution

## Heavy Metals

### Limit test for Heavy metals

This limit test is carried out for determining the content of metallic impurities coloured by sulphide ion , under specific condition

### Principle:-

Limit test for heavy metals are based on the reaction between a solution of a heavy metals and a saturated solution of  $H_2S$  in an acidic medium

A reddish / black colour resulted is compared with the standard solution of lead nitrate solution

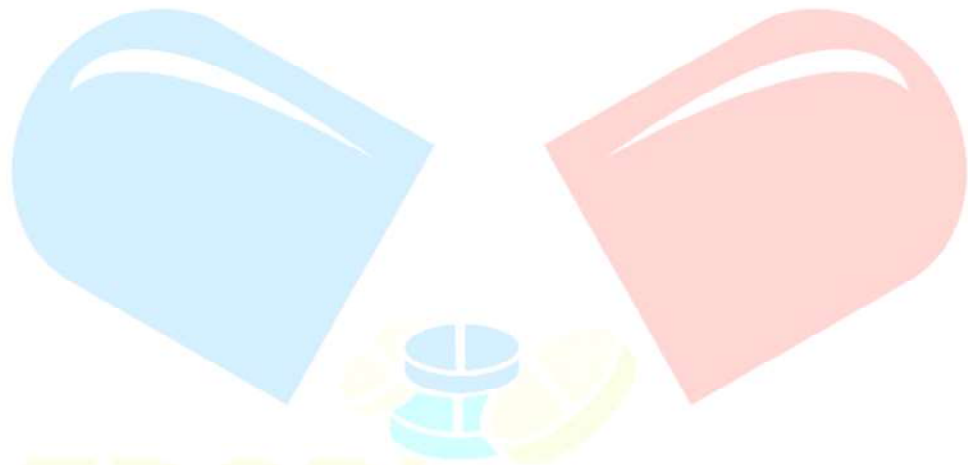
### Procedure:-

**Test solution :-** 25 ml of test solution is prepared in a 50 ml of nessler cylinder and ph is adjusted between 3-4 using dilute acetic acid or dilute ammonia solution , After PH adjustment the solution is diluted up to 35 ml with water

**Standars solution :-** 2 ml of standard lead solution is prepared out in a 50 ml nessler cylinder and diluted up to 25 ml with water. The pH is adjusted between 3-4 using dilute acetic acid pr dilute ammonia solution After pH adjustment the solution is diluted u to 35 ml with water

### After that

10 ml of freshly prepared hydrogen sulphide solution is added into both the cylinder containing standard solution and test solution and diluted up to 50 ml with Water .After dilution the solution is krpt aside over a white surface for 5 min and viewed down wards the test solution colour is lighter than the standars solution colour



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